

SEAT BELTS AND SHOULDER STRAPS

FRONT AND REAR SEAT BELTS— All Styles

GENERAL INFORMATION

Front and rear seat belts are provided on all styles. 1/2 inch - 13 UNC - 2N bolts are specified for all floor anchorages. Proper care of seat

belts will provide added security to driver and passengers.

NOTE: THE FOLLOWING PRECAUTIONS SHOULD BE OBSERVED.

1. Keep sharp edges and damaging objects away from belts.

2. Use caution not to bend or damage any portion of the belt buckle or latch.
3. Do not bleach or re-dye belt webbing (clean with a mild soap solution and water).
4. When installing seat belt anchor bolt, start bolt by hand to assure that bolt is threaded straight.
5. Tighten anchor bolts to specified torque - 24 to 45 ft. lbs.

IMPORTANT: Specified 1/2 inch - 13 UNC - 2N bolts **MUST** be used for floor anchorages.

Removal and Installation

The locations and types of seat belt to floor pan attachments used on 1967 styles are shown in Figures 15-78, 15-79, 15-80 and 15-81.

To remove seat belts, remove seat belt outer and inner floor anchor bolts as described and illustrated for type floor mount being removed - to remove full width seat inner belt(s) from seat, remove plastic trim protector at rear of seat and carefully pull floor anchor end of belt through seat. To install seat belts, reverse removal procedure. Tighten floor anchor bolts 24 to 45 ft. lbs.

STANDARD FLOOR MOUNTS WITH PLASTIC COVER

Slide belt webbing through plastic cover sufficiently to gain access to anchor bolt as shown in Figures 15-79, 15-80 and 15-81.

RETRACTOR TYPE FLOOR MOUNT

With belt fully extended, insert screwdriver through belt opening in cover, as shown in Figure 15-79, apply just enough outward pressure to inside of cover adjacent to metal tabs to disengage cover from tabs. Lift up cover to expose seat belt retractor anchor bolt.

REAR SEAT AND STATION WAGON FULL WIDTH SECOND SEAT

Remove rear seat cushion to gain access to seat belt anchor bolts (Figure 15-78).

STATION WAGON THIRD SEAT (FACING FORWARD)

Raise third seat back. Lift up front of third seat cushion sufficiently to gain access to seat belt anchor bolts (Fig. 15-78).

STATION WAGON THIRD SEAT (FACING REARWARD)

Raise third seat back. Leave third seat cushion in down position to allow access to seat belt anchor bolts (Fig. 15-78).

STATION WAGON SPLIT SECOND SEAT

Fold split second seat forward to gain access to seat belt anchor bolts.

SEAT BELT BAIL TYPE RETRACTOR

As an option, seat belts are available with bail type seat belt retractors on the outboard belt only.

Removal

1. Extend outboard seat belt to full length.
2. Insert a piece of stiff wire such as a paper clip in slot in roller drum to maintain spring tension of retractor (See Fig. 15-82).

IMPORTANT: Keep wire in slot until retractor is reinstalled. In the event that spring tension is lost, drum on retractor can be turned 8 revolutions by hand to regain spring tension.

3. Using a flat-bladed tool pry open tabs that secure belt webbing on drum and remove retractor from belt (See Fig. 15-82).

Installation

1. With seat belt fully extended, insert belt under tabs on retractor (tabs of retractor should be on inboard side of belt webbing and bail pointing forward) and position retractor at center of belt webbing.
2. Using pliers, lightly bend down tabs to secure retractor in correct position on belt webbing.
3. Remove wire from slot in drum (when installing a new retractor, remove retaining clip on retractor drum to release spring tension) and allow belt to roll up on retractor.

FRONT SEAT SHOULDER STRAPS

GENERAL INFORMATION

Front seat shoulder straps are available for both drivers and passengers seat on all styles.

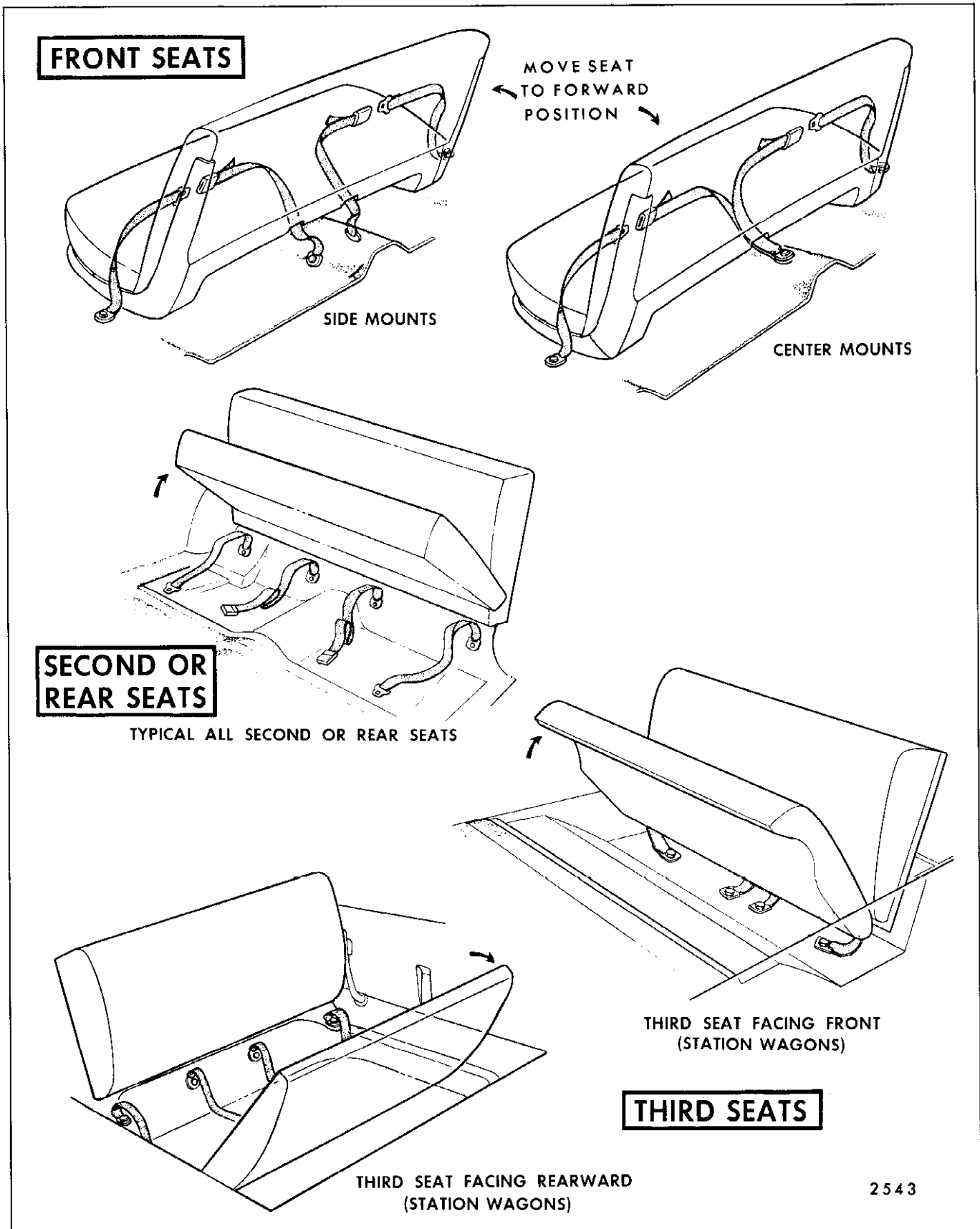
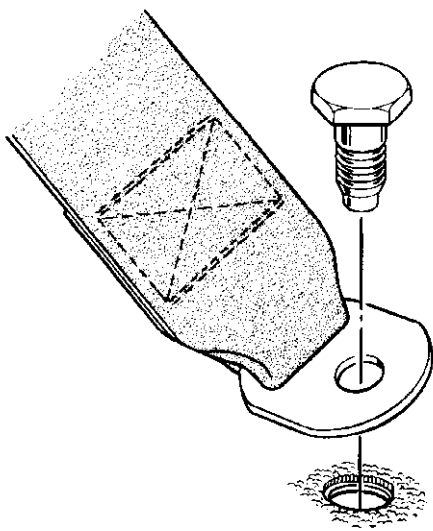
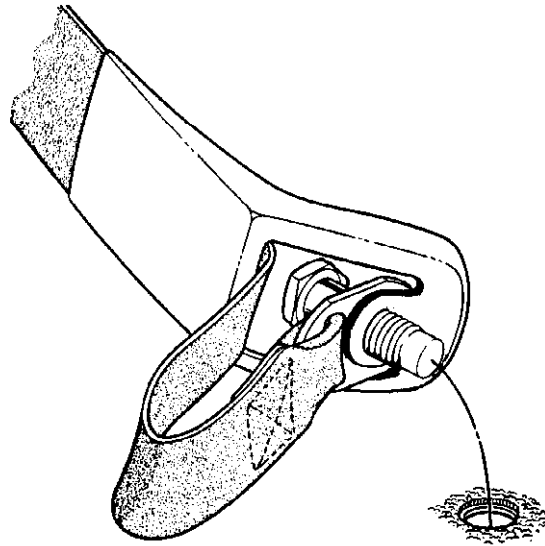


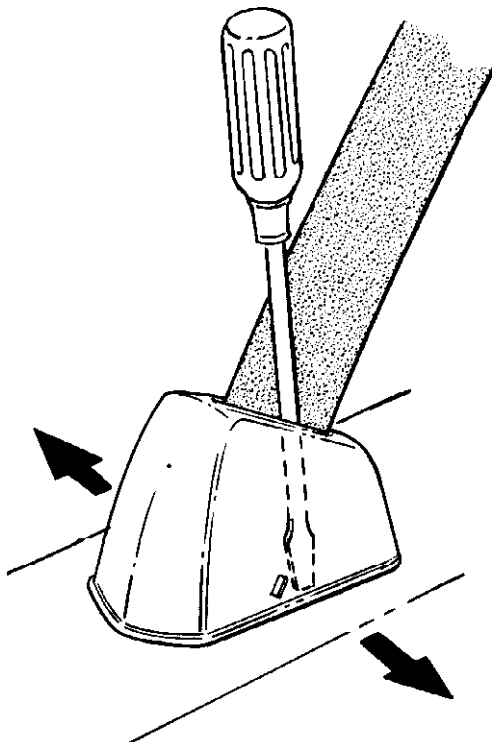
Fig. 15-78—Seat Belts - Full Width Front and Rear Seats



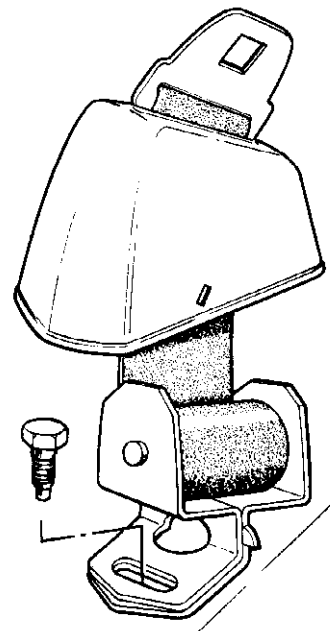
STANDARD FLOOR MOUNT



STANDARD FLOOR MOUNT
(WITH PLASTIC COVER)



RETRACTOR TYPE
FLOOR MOUNT



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Fig. 15-79 — Seat Belt Outboard Floor Mount

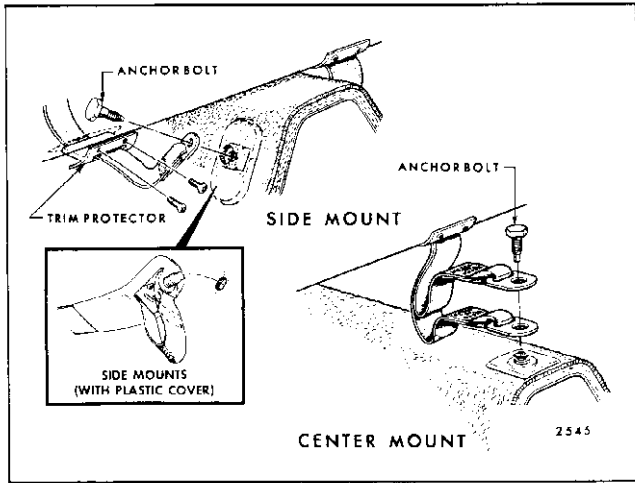


Fig. 15-80 — Seat Belt Inner Floor Mount Anchorage

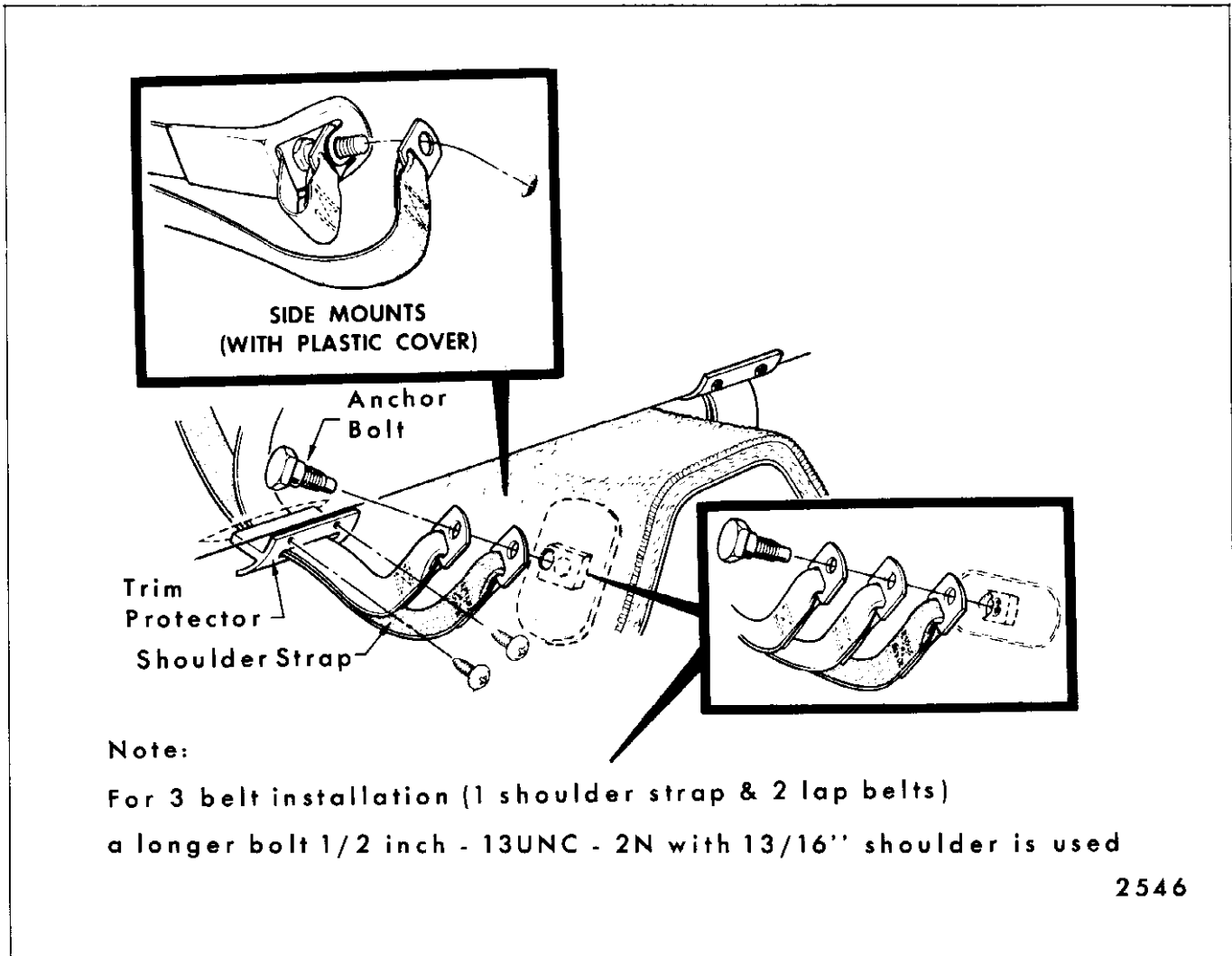
Built in roof and floor anchorage provisions are provided in all 1967 body styles. To locate roof anchorage provisions for an original shoulder strap installation, refer to locating dimensions supplied in the service package installation instruction sheets.

NOTE: Shoulder straps not in use must be anchored by inserting buckle into retainer to prevent buckle end from lashing about.

Proper care of shoulder straps will provide added security to driver and front passenger.

The following precautions must be observed.

1. Keep sharp edges and damaging objects away from shoulder straps.
2. Use caution not to bend or damage any portion of the shoulder strap buckle or latch.



Note:

For 3 belt installation (1 shoulder strap & 2 lap belts)
 a longer bolt 1/2 inch - 13UNC - 2N with 13/16" shoulder is used

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Fig. 15-81 — Inner Seat Belt Floor Side Mount Anchorage for Three Belt Installation (One Shoulder Strap and Two Lap Belts)

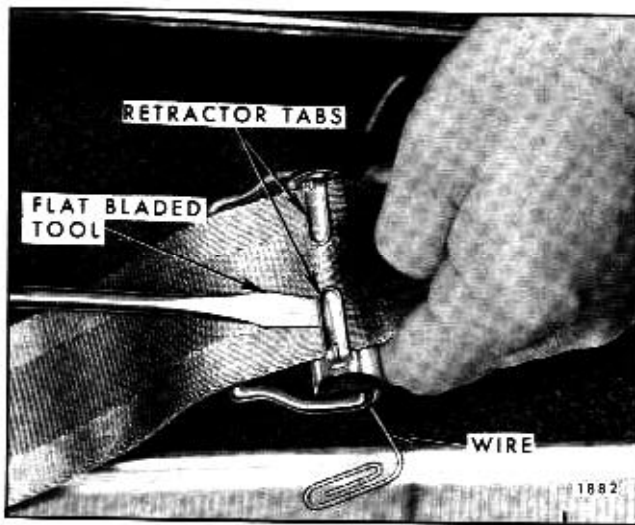


Fig. 15-82—Removal of Bail Type Retractor from Seat Belt

3. Do not bleach or re-dye webbing (clean with a mild soap solution and water).
4. When installing shoulder strap anchor bolt, start bolt by hand to assure that bolt is threaded straight.
5. Tighten anchor bolts to specified torque - 24 to 45 ft. lbs.

IMPORTANT: Specified 1/2 inch - 13 UNC - 2N bolts **MUST** be used for floor anchorages.

Removal and Installation

ROOF ANCHORAGE—CLOSED STYLES

Carefully remove plastic trim cap. Remove roof anchor screws (Fig. 15-84) and remove shoulder strap and mounting plate.

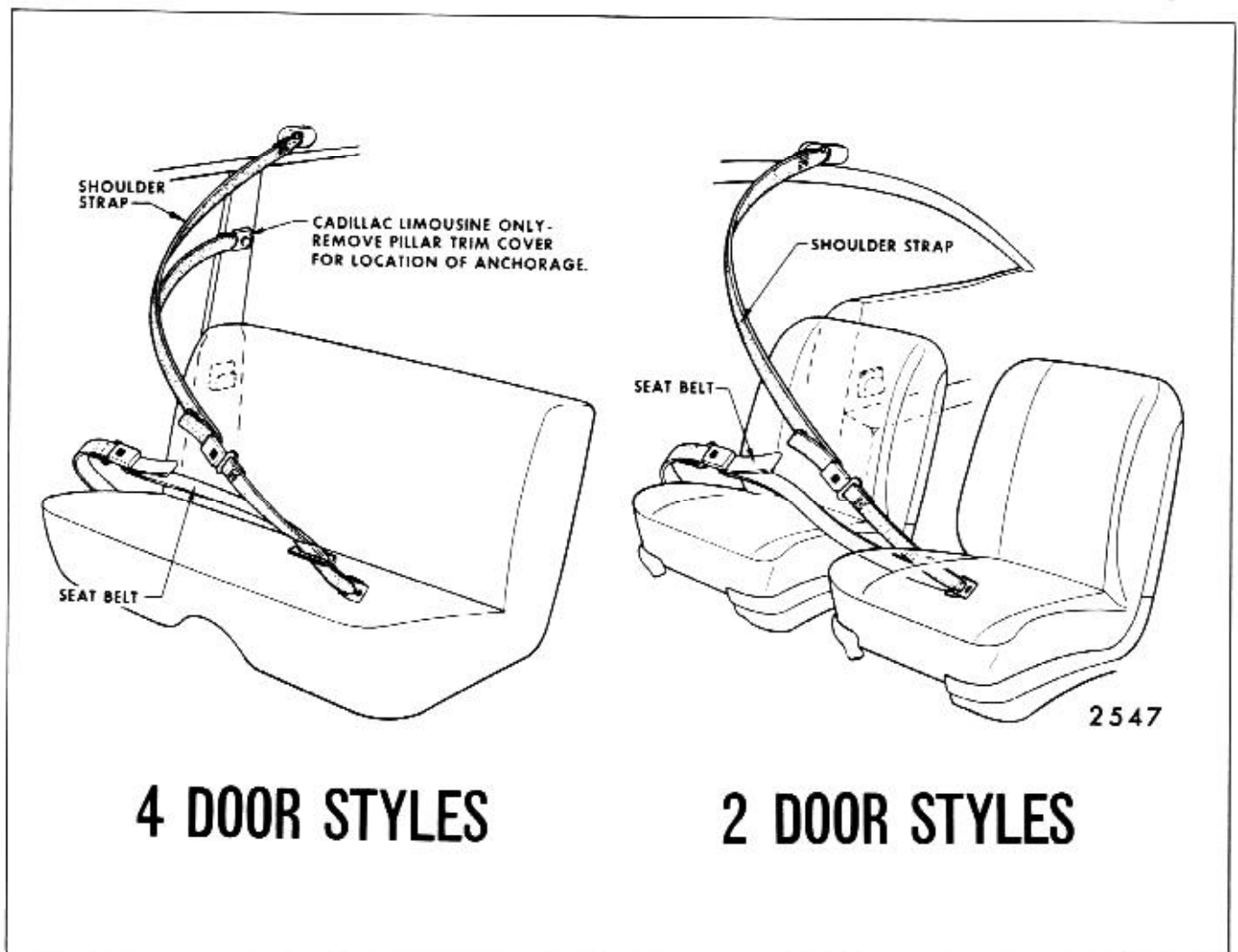


Fig. 15-83—Typical Shoulder Strap Installation

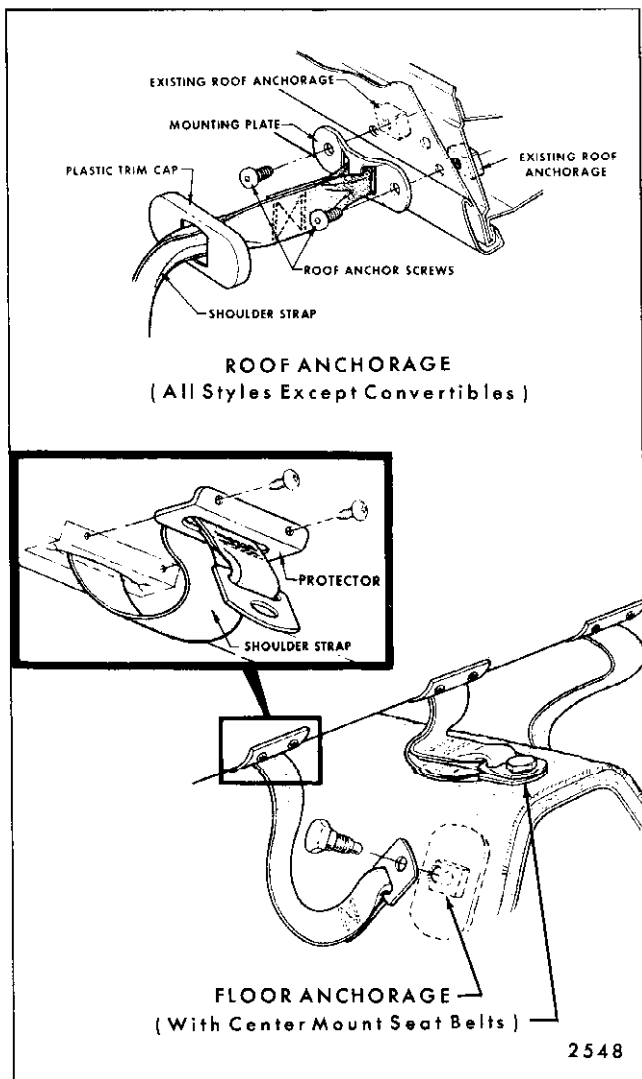


Fig. 15-84—Shoulder Strap Roof Anchorage (All Styles except Convertible) and Floor Anchorage (All Styles)

REAR QUARTER ANCHORAGE— Convertible Styles

Remove folding top compartment side trim upper panel attaching screws. Remove convertible top male hinge upper attaching bolt securing shoulder strap anchor plate. (See Fig. 15-85). Carefully pull compartment side trim upper panel away from rear quarter trim sufficiently to remove shoulder strap and protective sleeve from between panels. To install reverse removal procedure. Check that protective sleeve is properly positioned between quarter and side trim panel.

FLOOR PAN ANCHORAGE— All Styles (See Fig. 15-84)

Remove anchor bolt securing shoulder harness floor pan anchor plate (See Fig. 15-84 for styles with center mount seat belts) (See Fig. 15-81 for styles with side mount seat belts).

SHOULDER STRAP BUCKLE RETAINER— All Styles

To properly locate shoulder strap buckle retainers for an original shoulder strap installation refer to locating dimensions supplied in the service package installation instruction sheets.

NOTE: Shoulder straps not in use must be anchored by inserting buckle into retainer to prevent buckle end from lashing about.

Removal and Installation

Carefully insert a small straight screw driver into joint of retainer and open retainer to gain access to retainer attaching screws (See Fig. 15-86). Remove retainer attaching screws (Fig. 15-86) and remove retainer. To install, reverse removal procedure.

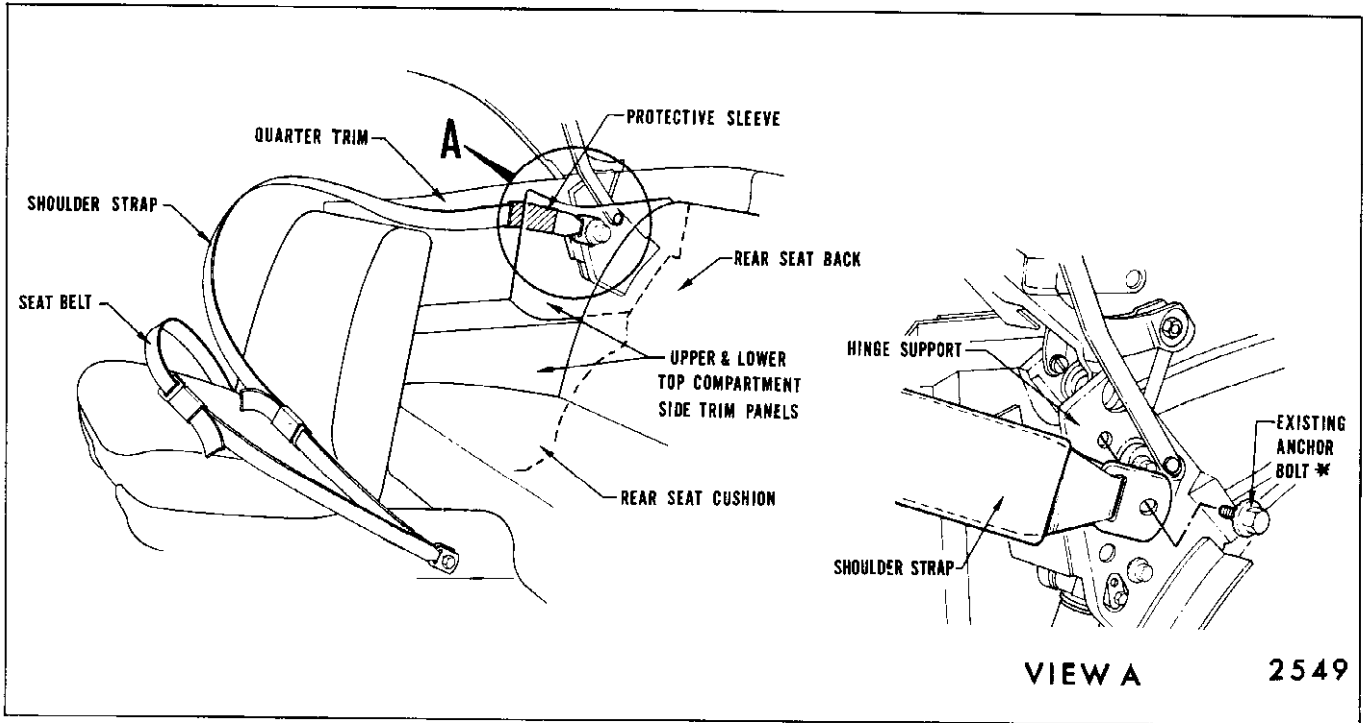


Fig. 15-85—Shoulder Strap Rear Quarter Anchorage (Convertible Styles Only) *Existing Male Hinge Upper Bolt

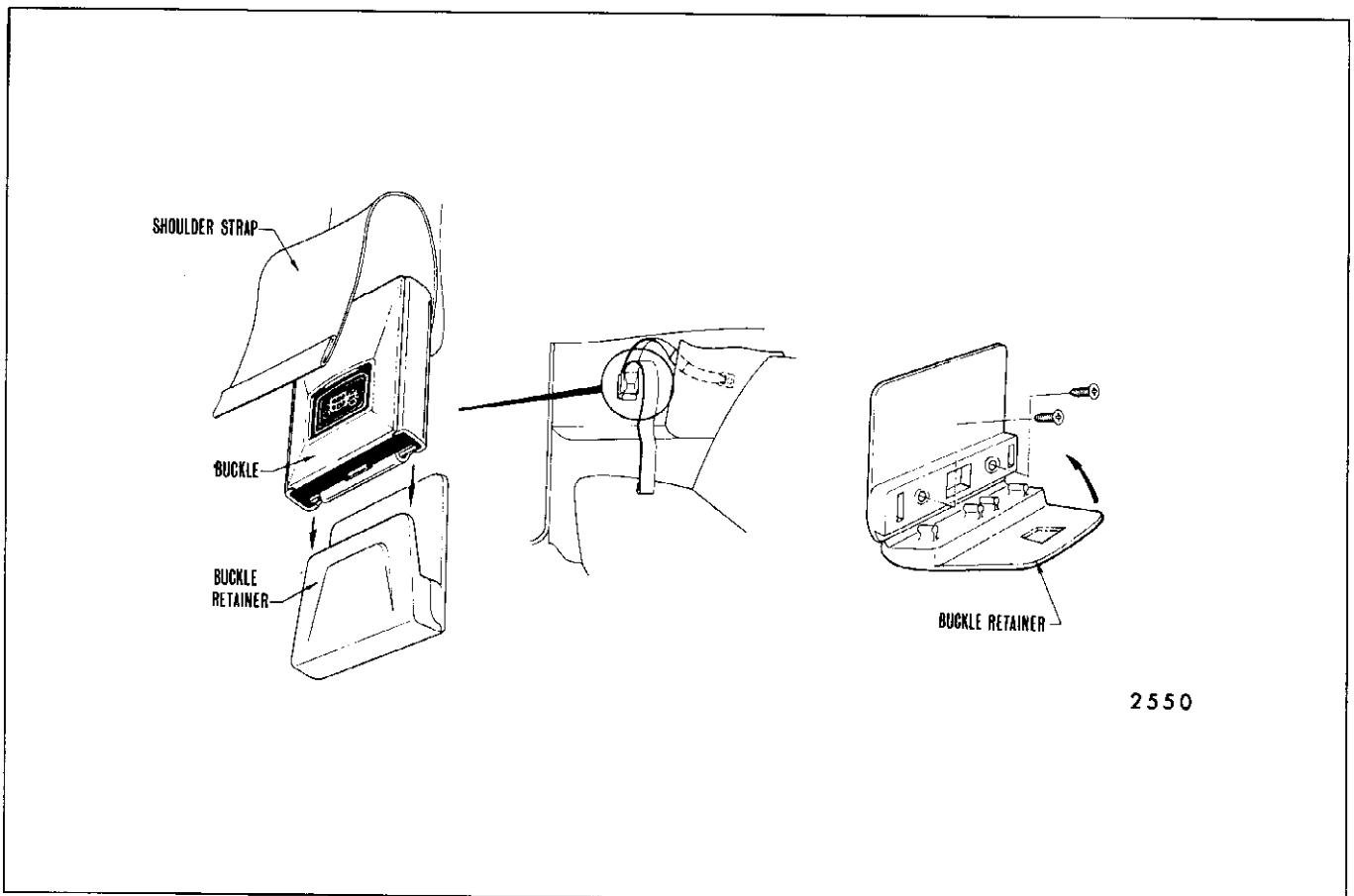


Fig. 15-86—Shoulder Strap Buckle Retainer