ROCHESTER
CARBURETOR CHART
SECTION
230 ENGINE 1 BC
1967 ROCHESTER CARBURETOR MODEL BV

AIR HORN PARTS

FLOAT BOWL PARTS

THROTTLE BODY PARTS

Parts shown are for identification only. Consult parts list for correct part name and number.

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**CHOKE PARTS**

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**IDLE SPEED-UP CONTROL PARTS**

(Air-Conditioned Cars)

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**Parts Shown Are For Identification Only. Consult Parts List For Correct Part Name And Number.**

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- 7046898
- 7039111
- 7016744
- 7033054

**Man. Trans.**
- 7027261
- 7036695
- 7039111
- 7016744
- 7033054

**Application**
- Carburetor No.
- Replacement Package No.
- Overhaul Kit
- OK Kit
- Gasket Set
- Altitude Kit

**Diagram:**
- **Air Horn Parts**
- **Choke Parts**
- **Float Bowl Parts**
- **Throttle Body Parts**
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- Screw — Air Horn
- Screw — Air Horn
- Screw — Air Horn
- Roll Pin — Pump and lockout Levers
- Screw — Idle Vent Valve
- Valve — Idle Vent
- Idle Valve Kit
- Gasket — Air Horn
- Lockout Lever — Air Valve
- Secondary Metering Rod Holder Kit
- Air Valve Spring and Cam Kit
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**ACCESSORIES**

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- 7026903  - 7026903  - Throttle Return Check Assembly
- 7037091  - 7037091  - Manifold Check Assembly
PARTS CATALOGUE

1967 ROCHESTER CARBURETOR MODEL 2GC

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**THROTTLE BODY PARTS**

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## Section 1: Air Horn Parts

1. **Air Horn Assembly**
   - Part No: 703054

2. **Screw — Air Horn**
   - Part No: 7012548

3. **Valve — Idle Vent**
   - Part No: 9428787

4. **Roll Pin — Pump and Lockout Levers**
   - Part No: 70034556

5. **Screw — Idle Vent Valve**
   - Part No: 7031423

6. **Gasket — Air Horn**
   - Part No: 703054

## Section 2: Throttle Body Parts

1. **Air Horn Assembly**
   - Part No: 703054

2. **Screw — Air Horn**
   - Part No: 7012548

3. **Valve — Idle Vent**
   - Part No: 9428787

4. **Roll Pin — Pump and Lockout Levers**
   - Part No: 70034556

5. **Screw — Idle Vent Valve**
   - Part No: 7031423

6. **Gasket — Air Horn**
   - Part No: 703054

## Section 3: Carburetor Chart 9

### Float Bowl Parts

#### CARBURETOR CHART 9

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12 7034522 7034522 7034522 7034522 7034522
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**ACCESSORIES**

- Idle Speed-Up Control Assembly
- Throttle Return Check Assembly
- Manifold Stabilizer Assembly - Auto. Trans.
- Manifold Stabilizer Assembly - Man. Trans.

**A.I.R. - AIR INJECTION REACTOR**

**GROUP 3.725 CARBURETOR CHART 10**

**1967 ROCHESTER CARBURETOR MODEL 4MV - CONT'D**
PARTS CATALOGUE

1GM

THIRD

400 ENGINE 4 BC – WITH RAM AIR

1967 ROCHESTER CARBURETOR MODEL 4MV

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**ACCESSORIES**

- 7023097 Idle Speed-Up Control Assembly
- 7026290 Throttle Return Check Assembly
- 7027197 Automatic Choke Thermostat

**GROUP 3.725 CARBURETOR CHART 12**
250 ENGINE WITH 1 BC & AT TRANSMISSION
1968 ROCHESTER CARBURETOR MODEL BV

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GROUP 3.725 CARBURETOR CHART 13
## 250 ENGINE WITH 1 BC & AT TRANSMISSION
### 1968 ROCHESTER CARBURETOR MODEL BV – CONT’D

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### Idle Speed-Up Control Parts
(Air-Conditioned Cars)

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GROUP 3.725 CARBURETOR CHART 15
# 250 ENGINE WITH 1 BC & ST TRANSMISSION
1968 ROCHESTER CARBURETOR MODEL MV — CONT’D.

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GROUP 3.725 CARBURETOR CHART 16
GM FIREBIRD
PARTS CATALOGUE

250 ENGINE WITH 4 BC
1968 ROCHESTER CARBURETOR MODEL 4MV

AIR HORN PARTS

CHoke PARTS

FLOAT BOWL PARTS

THROTTLE BODY PARTS

PARtS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER.

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GROUP 3.725 CARBURETOR CHART 17
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### GM FIREBIRD
PARTS CATALOGUE

**350 ENGINE WITH 2 BC**

1968 ROCHESTER CARBURETOR MODEL 2GC — CONT'D

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### 350 Engine with 4 BC

1968 Rochester Carburetor Model 4MV

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#### Parts Shown

- **Air Horn Parts**
- **Choke Parts**
- **Float Bowl Parts**
- **Throttle Body Parts**

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400 ENGINE WITH 4 BC — WITH RAM AIR — FIRST TYPE
1968 ROCHESTER CARBURETOR MODEL 4MV

PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT YOUR PARTS LIST FOR CORRECT PART NAME AND NUMBER.
**PARTS CATALOGUE**

**400 ENGINE WITH 4 BC — WITH RAM AIR — FIRST TYPE**

**1968 ROCHESTER CARBURETOR MODEL 4MV — CONT'D**

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**GROUP 3.725 CARBURETOR CHART 26**
400 ENGINE WITH 4 BC — WITH RAM AIR — SECOND TYPE
1968 ROCHESTER CARBURETOR MODEL 4MV

PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT NAME AND NUMBER.

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7036846 | | | 7039142 | POWER CARBURETOR KIT
7039142 | | | 7016848 | GASKET SET
7016848 | | | 7036509 | ALTITUDE KIT
7036509 | | | | |

**Illus. No.** | **AIR HORN PARTS** | **Screw — Air Horn** | **Screw — Air Horn** | **Roll Pin — Pump and Lockout Levers** | **Screw — Idle Vent Valve** | **Valve — Idle Vent** | **Idle Vent Valve Kit** | **Shield — Idle Vent** | **Metering Rod — Secondary** | **Gasket — Air Horn** | **Lockout Lever — Air Valve** | **Secondary Metering Rod Holder Kit** | **Air Valve Spring and Cam Kit** | **Pump Boot and Retainer Kit**
--- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | ---
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GROUP 3,725 CARBURETOR CHART 27
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**GROUP 3.725 CARBURETOR CHART 28**

**ACCESSORIES**

- 7041094 7041094 Automatic Choke Thermostat
## 250 ENGINE WITH 1 BC

1969 ROCHESTER CARBURETOR MODEL MV – CONT’D

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### FLOAT BOWL PARTS

- Float Bowl Assembly
- Idle Tube Assembly
- Jet, Main Metering (Standard)
- Jet Main Metering (Atmospheric)
- Ball, Pump Discharge
- Spring, Pump Discharge
- Guide, Pump Discharge
- Needle and Seat Assy
- Gasket, Needle Seat
- Gasket, Idler Compensator
- Cover, Idler Compensator
- Screw, Cover
- Float Assembly
- Hinge Pin, Float
- Power Piston Assembly
- Power Piston
- Rod, Power Piston
- Metering Rod, Spring Assembly
- Filter Nut, Fuel Inlet
- Gasket, Filter Nut
- Filter, Fuel Inlet
- Spring, Fuel Filter
- Screw, Slow Idle
- Pump Assembly
- Lever, Pump Actuating
- Spring, Pump Return

### ThROTTLE BODY PARTS

- Throttle Body Assembly
- Gasket, Throttle Body
- Idle Needle
- Spring, Idle Needle
- Screw, Throttle Body
- Lever, Pump and Power Rods
- Screw, Lever Attaching
- Link, Power Piston Rod
- Link, Pump Lever
- Gasket, Flange

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**GROUP 3.725 CARBURETOR CHART 30**
### AIR HORN PARTS

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**GROUP 3.725 CARBURETOR CHART 31**
## PARTS CATALOGUE

### 250 ENGINE WITH 4BC

**1969 ROCHESTER CARBURETOR MODEL 4MV — CONT’D**

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PARTS CATALOGUE
350 ENGINE WITH 2 BC
1969 ROCHESTER CARBURETOR MODEL 2GV

AIR HORN PARTS

CHoke PARTS

FLOAT BOWL PARTS

THROTTLE BODY PARTS

PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER

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GROUP 3.725 CARBURETOR CHART 33
**PARTS CATALOGUE**

**350 ENGINE WITH 2BC**

**1969 ROCHESTER CARBURETOR MODEL 2GV – CONT’D**

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**FLOAT BOWL PARTS**

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**THROTTLE BODY PARTS**

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PARTS CATALOGUE

350 & 400 ENGINES WITH 4 BC—EXCEPT HO OR RAM AIR

1969 ROCHESTER CARBURETOR MODEL 4MV

AIR HORN PARTS

FLOAT BOWL PARTS

CHOKE PARTS

THROTTLE BODY PARTS

PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER.

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GROUP 3.725 CARBURETOR CHART 35
### PARTS CATALOGUE

**350 & 400 ENGINES WITH 4 BC — EXCEPT HO OR RAM AIR**

**1969 ROCHESTER CARBURETOR MODEL 4MV — CONT'D**

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#### THROTTLE BODY PARTS

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##-parts_catalogue

###400 Engine with 4BC – with HO or Ram Air

####1969 Rochester Carburetor Model 4MV

| PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT YOUR PARTS LIST FOR CORRECT PART NAME AND NUMBER. |

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###Group 3.725 Carburetor Chart 37
### Choke Parts

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### Accessories

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# Parts Catalogue

## 1970 / 250 Engine

ROCHESTER CARBURETOR MODEL MV

### Parts Application

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### Parts Shown

- **Air Horn Parts**
  - 7038556: Air Horn Assembly
  - 7038912: Screw — Air Horn (Long)
  - 7014698: Screw — Air Horn (Short)
  - 7037774: Bracket — Air Cleaner Stud
  - 7038913: Screw — Bracket Attaching

- **Choke Parts**
  - 7034056: Choke Shaft and Lever Kit
  - 7034012: Choke Valve
  - 7020926: Screw — Choke Valve
  - 7034013: Connector — Vacuum Break Link
  - 7040506: Vacuum Break Link Assembly
  - 7034017: Diaphragm — Vacuum Break
  - 7034018: Cover — Vacuum Break
  - 7020926: Screw — Cover
  - 7037000: Choke Rod
  - 7019709: Screw — Choke Lever
  - 7040633: Choke Lever
  - 7038956: Cam — Fast Idle
  - 7003561: Screw — Cam Attaching

**Group 3.725 Rochester Carburetor Chart 39**

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*Parts shown are for identification only. Consult parts list for correct part name and number.*
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THROTTLE BODY PARTS

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## PARTS CATALOGUE

### 1970 / 350 ENGINE

**ROCHESTER CARBURETOR MODEL 2GV**

**PARTS SHOWN ARE FOR ILLUSTRATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER**

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### GROUP 3.725 ROCHESTER CARBURETOR CHART 41

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**FLOAT BOWL PARTS**

| Illus. No. | 7043600 | 7043600 | 7043600 | 7043600 | 7043600 | Spring – Pump Return |
| 34        | 7000286 | 7000286 | 7000286 | 7000286 | 7000286 | Guide – Pump Discharge |
| 35        | 7002118 | 7002118 | 7002118 | 7002118 | 7002118 | Spring – Pump Discharge |
| 36        | 7002117 | 7002117 | 7002117 | 7002117 | 7002117 | Ball – Pump Discharge |
| 37        | 7002120 | 7002120 | 7002120 | 7002120 | 7002120 | Ball – Pump Inlet Check |
| 38        | 7004557 | 7004557 | 7004557 | 7004557 | 7004557 | Strainer – Pump Inlet |
| 39        | 7036877 | 7036877 | 7036877 | 7036877 | 7036877 | Float Bowl Assembly |
| 40        | 7040857 | 7040857 | 7040857 | 7040857 | 7040857 | Venturi Cluster Assembly |
| 41        | 7006502 | 7006502 | 7006502 | 7006502 | 7006502 | Screw – Cluster – Outer |
| 42        | 7000907 | 7000907 | 7000907 | 7000907 | 7000907 | Screw – Cluster – Center |
| 43        | 7009077 | 7009077 | 7009077 | 7009077 | 7009077 | Gasket – Clutch & Carburetor |
| 44        | 7001189 | 7001189 | 7001189 | 7001189 | 7001189 | Power Valve Assembly |
| 45        | 7037808 | 7037808 | 7037808 | 7037808 | 7037808 | Choke Lever, Link and Carb Assembly |
| 46        | 7036222 | 7036222 | 7036222 | 7036222 | 7036222 | Screw – Carb. Attachment |
| 47        | 7038045 | 7038045 | 7038045 | 7038045 | 7038045 | Idle Compensator Assembly |
| 48        | 7011989 | 7011989 | 7011989 | 7011989 | 7011989 | Gasket – Idle Compensator |
| 49        | 7000907 | 7000907 | 7000907 | 7000907 | 7000907 | Screw – Idle Compensator |

**THROTTLE BODY PARTS**

| Illus. No. | 7015105 | 7015105 | 7015105 | 7015105 | 7015105 | Gasket – Throttle Body |
| 50        | 7015106 | 7015106 | 7015106 | 7015106 | 7015106 | Screw – Throttle Body |
| 51        | 121744  | 121744  | 121744  | 121744  | 121744  | Lockwasher – Throttle Body |
| 52        | 7041345 | 7041345 | 7041345 | 7041345 | 7041345 | Pump Rod |
| 53        | 7018186 | 7018186 | 7018186 | 7018186 | 7018186 | Clip – Pump Rod |
| 54        | 7005031 | 7005031 | 7005031 | 7005031 | 7005031 | Clip – Pump Rod |
| 55        | 7029427 | 7029427 | 7029427 | 7029427 | 7029427 | Idle Stop Screw |
| 56A       | 7029428 | 7029428 | 7029428 | 7029428 | 7029428 | Spring – Idle Stop Screw |
| 57        | 7028116 | 7028116 | 7028116 | 7028116 | 7028116 | Throttle Body Assembly |
| 58        | 7044722 | 7044722 | 7044722 | 7044722 | 7044722 | Idle Needle |
| 59        | 7011479 | 7011479 | 7011479 | 7011479 | 7011479 | Spring – Idle Needle |
| 60        | 490327  | 490327  | 490327  | 490327  | 490327  | Gasket – Flange |

**ACCESSORIES**

| Illus. No. | 7028293 | 7028295 | 7028293 | 7028293 | 7028296 | Automatic Choke Thermostat |
## Bobcat Car 704 Engine with 2BC Rochester Carburetor Model 2GV

**Parts Catalogue**

**1970 / 400 Engine with 2BC Rochester Carburetor Model 2GV**

**Application**

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**Float Bowl Parts**

**Throttle Body Parts**

**Application**

- Gasket – Air Horn
- Screw – Air Horn – Long
- Screw – Air Horn – Short
- Lockwasher – Air Horn Screws
- Pump Lever – Inside
- Pump Shaft and Lever Assembly
- Screw – Pump Lever
- Pump Assembly
- Clip – Pump Plunger
- Filter Nut – Fuel Inlet
- Gasket – Filter
- Filter – Fuel Inlet
- Gasket – Fuel Filter
- Spring – Fuel Filter
- Air Horn Assembly
- Power Piston Assembly
- Float Assembly
- Pin – Float Hinge
- Needle and Seat Assembly
- Gasket – Needle Seat
- Strainer – Needle Seat
- Pull Clip – Float
- Plug – Lead Ball
- Idle Vent Valve Assembly
- Spring – Vent Diphageon Return
- Screw – Vent Valve

**Group 3.725 Rochester Carburetor Chart 43**
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#### APPLICATION

- **CARBURETOR No.**
- **REPLACEMENT PACKAGE No.**
- **OVERHAUL KIT**
- **POWER CARBURETOR KIT**
- **GASKET SET**

#### PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER

#### PARTS CATALOGUE

1970 / 400 ENGINE WITH 4BC – EXC RAM AIR

ROCHESTER CARBURETOR MODEL 4MV

#### GM FIREBIRD PARTS CATALOGUE

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GROUP 3.725 ROCHESTER CARBURETOR CHART 46
1970 / 400 ENGINE WITH 4BC – WITH RAM AIR
ROCHESTER CARBURETOR MODEL 4MV

AIR HORN PARTS

CHOOSE PARTS

FLOAT BOWL PARTS

THROTTLE BODY PARTS

PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER

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**Group 3.725 Rochester Carburetor Chart 48**
## 250 ENGINE

1971 ROCHESTER CARBURETOR MODEL MV

### AIR HORN PARTS

### CHoke PARTS

### FLOAT BOWL PARTS

### ThROTTLE BODY PARTS

<table>
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<tr>
<th>Illus.No.</th>
<th>AUTOMATIC TRANSMISSION</th>
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<td>7041599</td>
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<td>GASKET SET</td>
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### AIR HORN PARTS

- **1** 7042482 7042480 Air Horn Assembly
- **2** 7038912 7038912 Screw — Air Horn (Long)
- **3** 7014698 7014698 Screw — Air Horn (Short)
- **4** 7037774 7037774 Bracket — Air Cleaner Stud
- **5** 7038913 7038913 Screw — Bracket Attaching
- **6** — — — Idle Vent Valve Kit
- **7** 7037591 7037591 Gasket — Air Horn

### CHOKE PARTS

- **8** 7028175 7028175 Choke Shaft and Lever
- **9** 7034012 7034012 Choke Valve
- **10** 7020926 7020926 Screw — Choke Valve
- **11** 7034013 7034013 Connector — Vacuum Break Link
- **12** 7040606 7040646 Vacuum Break Link Assembly
- **13** 7034017 7034017 Diaphragm — Vacuum Break
- **14** 7034018 7034018 Cover — Vacuum Break
- **15** 7020926 7020926 Screw — Cover
- **16** 7037000 7037000 Choke Rod
- **17** 7026277 7026277 Choke Lever
- **18** 7019709 7019709 Screw — Choke Lever
- **19** 7038956 7038956 Cam — Fast Idle
- **20** 7003561 7003561 Screw — Cam Attaching

---

GROUP 3.725 ROCHESTER CARBURETOR CHART 49
# 1971 Rochester Carburetor Model MV - Cont'd

## Automatic Transmission

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## Throttle Body Parts

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<td>Liquid Separator (F &amp; X Bodies)</td>
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**Group 3.725 Rochester Carburetor Chart 50**
### Parts Catalogue

**350 Engine with 2BC**

**1971 Rochester Carburetor Model 2GV**

#### Parts Shown Are for Identification Only. Consult Parts List for Correct Part Name and Number

<table>
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<th>Illustration No.</th>
<th>Application</th>
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<td>AIR HORN PARTS</td>
<td>Gasket — Air Horn</td>
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<tr>
<td>1</td>
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**Group 3.725 Rochester Carburetor Chart 51**
## 350 ENGINE WITH 2BC
1971 ROCHESTER CARBURETOR MODEL 2GV - CONT'D

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## PARTS CATALOGUE

### 400 & 455 ENGINE WITH 2BC

1971 ROCHESTER CARBURETOR MODEL 2GV

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## FIREBIRD I

### PARTS CATALOGUE

#### 400 & 455 ENGINES WITH 2BC

**1971 ROCHESTER CARBURETOR MODEL 2GV — CONT'D**

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**GROUP 3.725 ROCHESTER CARBURETOR CHART 54**
## Parts Catalogue

**400 Engine with 4BC**

**1971 Rochester Carburetor Model 4MV**

### Parts Shown Are for Identification Only. Consult Parts List for Correct Part Name and Number

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**Group 3.725 Rochester Carburetor Chart 55**
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### ACCESSORIES

- Automatic Choke Thermostat
- Vapour Canister
- Cannister Filter Assembly
- Filter Element
- Automatic Choke Thermostat Rod
### Firebird Parts Catalogue

#### 455 Engine with 4BC
1971 Rochester Carburetor Model 4MC

### Parts Shown Are for Identification Only. Consult Parts List for Correct Part Name and Number

#### Standard

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### Group 3.725 Rochester Carburetor Chart 57
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- 703666
- 7043600
- 7037316
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- 7036142
- 7035606
- 70062
- 7049086
- 7031925

### KIT ONLY

- 7036888
- 7036888
- 7036888
- 7036888
- 7036888
- 7036888

### KIT ONLY

- 7031925
- 7031925
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- 7031925
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### ACCESSORIES

- 482172
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- 7041994
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- 7041994

### GROUP 3.725 ROCHESTER CARBURETOR CHART 58

| 455 ENGINE WITH 4BC |

1971 ROCHESTER CARBURETOR MODEL 4MC – CONT’D
250 ENGINE
1972 ROCHESTER CARBURETOR MODEL MV

AUTO. TRANS. | MAN. TRANS. | APPLICATION
--- | --- | ---
7042014 | 7042017 | CARBURETOR No.
17054227 | 7046578 | REPLACEMENT PKG. No.
7046538 | 7046537 | OVERHAUL KIT
7039236 | 7046538 | POWER CARBURETOR KIT
7046536 | 7046537 | GASKET SET

Illustr. No. | PARTS IN ALL COLUMNS SAME — EXCEPT WHERE INDICATED
--- | ---
1 | 7046150 | AIR HORN PARTS | Air Horn Assembly
2 | 7038912 | | Screw — Air Horn (Long)
3 | 7024278 | | Screw — Air Horn (Short)
4 | 7037774 | | Bracket — Air Cleaner Stud
5 | 7038913 | | Screw — Bracket Attaching
6 | — | | Idle Vent Valve Kit
7 | 7037591 | | Gasket — Air Horn
8 | 7020926 | CHoke PARTS | Screw — Choke Valve
9 | 7034012 | | Choke Valve
9A | 7024277 | | Link — Vacuum Break
10 | 7037000 | | Choke Rod
11 | 7003581 | | Screw — Cam Attaching
12 | 7028175 | | Choke Shaft and Lever
13 | 7030719 | | Choke Lever
14 | 7019709 | | Screw — Choke Lever
15 | 7024278 | | Screw — Vacuum Break Bracket
16 | 7030713 | | Vacuum Break Control Assembly
17 | 7045905 | | Cam — Fast Idle
## 1972 Rochester Carburetor Model MV — (Cont'd.)

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GROUP 3.725 ROCHESTER CARBURETORS PAGE 60
## Parts Catalogue

### 350 Engine with 2BC

#### 1972 Rochester Carburetor Model 2GV

### Parts In All Columns Same — Except Where Indicated

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**Auto. Trans.**  
**Application**  
**Carburetor No.**  
**Replacement pkg.**  
**Overhaul Kit**  
**Power Carburetor Kit**  
**Gasket Set**

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**Group 3.725 Rochester Carburetors Page 61**
### 350 Engine With 2BC
1972 Rochester Carburetor Model 2GV — (Cont’d.)

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### ACCESSORIES

| 7028131 | Vapor Canister |
| 7026014 | Filter Element |
| 486249  | Automatic Choke Assembly |
| 482136  | Rod — Automatic Choke |
400 ENGINE WITH 2BC
1972 ROCHESTER CARBURETOR MODEL 2GV

PARTS CATALOGUE

400 CU. IN.
7042060
7047258
7046607
7039238
7036873

APPLICATION
CARBURETOR No.
REPLACEMENT PKG. No.
OVERHAUL KIT
POWER CARBURETOR KIT
GASKET SET

Illus. No. | PARTS IN ALL COLUMNS SAME – EXCEPT WHERE INDICATED
---|---
1 | AIR HORN PARTS
2 | 7042767
3 | 7010432
4 | 7006119
5 | 726254
6 | 7032377
7 | 7021123
8 | 7011270
9 | 7036282
10 | 7040954
11 | 7032508
12 | 7013404
13 | 7013584
14 | 7010007
15 | 7046502
16 | 7006323
17 | 7037512
18 | 7010037
19 | 7035147
20 | KIT ONLY
21 | —
22 | —
23 | 7002814

GASKET — Air Horn
Screw — Air Horn — Long
Screw — Air Horn — Short
Lockwasher — Air Horn Screws
Pump Lever — Inside
Pump Shaft and Lever Assembly
Screw — Pump Lever
Pump Assembly
Clip — Pump Plunger
Filter Nut — Fuel Inlet
Gasket — Filter
Filter — Fuel Inlet
Gasket — Fuel Filter
Spring — Fuel Filter
Air Horn Assembly
Power Piston Assembly
Float Assembly
Pin — Float Hinge
Needle and Seat Assembly
Gasket — Needle Seat
Strainer — Needle Seat
Pull Clip — Float
Plug — Lead Ball
### 400 ENGINE WITH 2BC
1972 ROCHESTER CARBURETOR MODEL 2GV — (Cont’d.)

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#### FLOAT BOWL PARTS

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#### THROTTLE BODY PARTS

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400 ENGINE WITH 4BC
1972 ROCHESTER CARBURETOR MODEL 4MV

(PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER)

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AIR HORN PARTS

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CHOKE PARTS

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FLOAT BOWL PARTS

7046511 7046511 7046511 7046511 7046511 7046511

THROTTLE BODY PARTS

7039232 7039232 7039232 7039232 7039232 7039232

PARTS IN ALL COLUMNS SAME — EXCEPT WHERE INDICATED

APPLICATION
CARBURETOR No.
REPLACEMENT PACKAGE No.
OVERHAUL KIT
POWER CARBURETOR KIT
GASKET SET

Air Horn Assembly
Screw — Air Horn
Screw — Air Horn
Screw — Air Horn
Roll Pin — Pump Actuating
Cover
Gasket — Cover
Screw — Cover (Short)
Screw — Cover (Long)
Metering Rod — Secondary
Gasket — Air Horn
Lockout Lever — Air Valve
Secondary Metering Rod Holder Kit
Air Valve Spring and Cam Kit
Pump Boot and Retainer Kit

GROUP 3.725 ROCHESTER CARBURETOR CHART 65
**PARTS CATALOGUE**

**GM**

**THIRD 400 ENGINE WITH 4BC**

**1972 ROCHESTER CARBURETOR MODEL 4MV — (Cont’d.)**

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**GROUP 3.725 ROCHESTER CARBURETOR CHART 66**
**455 ENGINE WITH 4BC**

**1972 ROCHESTER CARBURETOR MODEL 4MV**

(PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER)

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**FLOAT BOWL PARTS**

**THROTTLE BODY PARTS**

**GROUP 3.725 ROCHESTER CARBURETOR CHART 67**
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GROUP 3.725 ROCHESTER CARBURETOR CHART 68
250 ENGINE
1973 ROCHESTER CARBURETOR MODEL MV

PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER.

PARTS IN ALL COLUMNS SAME — EXCEPT WHERE INDICATED

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EGR — Exhaust Gas Recirculation
### 350 ENGINE WITH 2 BC

#### 1973 ROCHESTER CARBURETOR MODEL 2GC

Parts shown are for identification only. Consult parts list for correct part name and number.

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**Group 3.725 Rochester Carburetor Chart 71**
### 350 ENGINE WITH 2 BC

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EGR—Exhaust Gas Recirculation
400 ENGINE WITH 2 BC
1973 ROCHESTER CARBURETOR MODEL 2GC

PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER

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GROUP 3.725 ROCHESTER CARBURETOR CHART 73
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**ACCESSORIES**

- 7008131 | Vapor Canister |
- 7026014 | Filter Element—Canister |
- 7028054 | Canister Filter Assembly |
- 7042891 | EGR Valve |
- — | Diverter Valve |
### 400 ENGINE WITH 4 BC
1973 ROCHESTER CARBURETOR MODEL 4MV

Parts shown are for identification only. Consult parts list for correct part name and number.

### Parts in All Columns Same — Except Where Indicated

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### Illustrated Parts

#### Air Horn Parts

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**GROUP 3.725 ROCHESTER CARBURETOR CHART 75**
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GROUP 3.725 ROCHESTER CARBURETOR CHART 76
# GM Firebird Parts Catalogue

## 455 Engine with 4 BC

**1973 Rochester Carburetor Model 4MV**

Parts shown are for identification only. Consult parts list for correct part name and number.

### Parts in All Columns Same — Except Where Indicated

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<th>HI-PERF AUTO. TRANS</th>
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#### Air Horn Parts

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#### Choke Parts

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#### Float Bowl Parts

#### Throttle Body Parts

---

**Group 3.725 Rochester Carburetor Chart 77**
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**FLOAT BOWL PARTS**

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**ACCESSORIES**

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**EGR—Exhaust Gas Recirculation**

GROUP 3.725 ROCHESTER CARBURETOR CHART 78
### AUTOMATIC TRANS. | MANUAL TRANS. | APPLICATION
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7044014 | 7044017 | CARBURETOR No.
7047414 | 7047417 | REPLACEMENT PACKAGE No.
7046950 | 7046951 | OVERHAUL KIT
7039248 |  | POWER CARBURETOR KIT
7046679 |  | GASKET SET

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### CHOKE PARTS

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PARTS IN ALL COLUMNS SAME — EXCEPT WHERE INDICATED

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### FIREBIRD PARTS CATALOGUE

#### 1974 ROCHESTER CARBURETOR MODEL 2GC — (Cont’d)

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### THROTTLE BODY PARTS

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**Note:** Replace with 7046938 Choke Shaft, Lever & Link Kit.

**Group 3.725 Rochester Carburetor Chart 82**
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**GROUP 3.725 ROCHESTER CARBURETOR CHART 83**
1974 ROCHESTER CARBURETOR MODEL 2GC — (Cont’d)

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FLOAT BOWL PARTS

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THROTTLE BODY PARTS

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NOTE: REPLACE WITH 7046938 CHOKE SHAFT, LEVER & LINK KIT.
### 400 ENGINE WITH 4 BC

**1974 ROCHESTER CARBURETOR MODEL 4MC QUADRAJET**

Parts shown are for identification only. Consult parts list for correct part name and number.

#### Parts in all columns same — except where indicated

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**Air Horn Parts**

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GROUP 3.725 ROCHESTER CARBURETOR CHART 86
455 ENGINE WITH 4 BC
1974 ROCHESTER CARBURETOR MODEL 4MV QUADRAJET

PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER.

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GROUP 3.725 ROCHESTER CARBURETOR CHART 87
1974 ROCHESTER CARBURETOR MODEL 4MV — (Cont'd)

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## 250 ENGINE WITH 1BC

**1975 ROCHESTER CARBURETOR MODEL MV MONOJET**

Parts shown are for identification only. Consult parts list for correct part name and number.

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**THROTTLE BODY PARTS**

**ACCESSORIES**

- Manifold Stat Coil Assembly
- Cover—Manifold Stat Coil
- Link—Manifold Stat Coil
### Parts Catalogue

**350 Engine with 2BC**

**1975 Rochester Carburetor Model 2GC**

Parts shown are for identification only. Consult parts list for correct part name and number.

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**Group 3.725 Rochester Carburetor Chart 91**
**ROCHESTER CARBURETOR MODEL 2GC (Cont'd)**

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**NOTE**: REPLACE WITH 17051941 CHOKE SHAFT, LEVER & LINK KIT

*When using 17053191 on carb. 7045160 also use E.G.R. Hose Connector 499906*
### 350 ENGINE WITH 4BC
1975 ROCHESTER CARBURETOR MODEL M4MC

Parts shown are for identification only. Consult parts list for correct part name and number.

#### Air Horn Parts

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### Parts Catalogue

- **AUTO TRANS WITH CATALYTIC CONVERTER**
  - 7045268
  - 7047548
  - 17052504
  - 7039276
  - 17052502

- **MAN. TRANS**
  - 7045269
  - 7047549
  - 17052501
  - 7039276
  - 17052502

- **APPLICATION**
  - CARBURETOR No.
  - REPLACEMENT PACKAGE NO.
  - OVERHAUL KIT
  - POWER CARBURETOR KIT
  - GASKET SET

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  - 7039276
  - 17052502

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  - 7045269
  - 7047549
  - 17052501
  - 7039276
  - 17052502

- **APPLICATION**
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  - REPLACEMENT PACKAGE NO.
  - OVERHAUL KIT
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- **Auto Trans With Catalytic Converter**
  - 7045268
  - 7047548
  - 17052504
  - 7039276
  - 17052502

- **Man. Trans**
  - 7045269
  - 7047549
  - 17052501
  - 7039276
  - 17052502

- **Application**
  - Carburetor No.
  - Replacement Package No.
  - Overhaul Kit
  - Power Carburetor Kit
  - Gasket Set

- **Auto Trans With Catalytic Converter**
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  - 7047548
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  - 17052502

- **Application**
  - Carburetor No.
  - Replacement Package No.
  - Overhaul Kit
  - Power Carburetor Kit
  - Gasket Set
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# GM Firebird Parts Catalogue

## 400 Engine with 4BC

1975 Rochester Carburetor Model M4MC

Parts shown are for identification only. Consult parts list for correct part name and number.

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### Air Horn Parts

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GROUP 3.725 Rochester Carburetor Chart 95
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### 250 ENGINE

**1976 ROCHESTER CARBURETOR MODEL MV**

Parts shown are for identification only. Consult parts list for correct part name and number.

#### APPLICATION

| PARTS IN ALL COLUMNS SAME EXCEPT WHERE INDICATED |

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**AIR HORN PARTS**

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  - 6: 
  - 7: 7035166

**CHOKE PARTS**

- Illus. No.
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  - 9: 17052251
  - 9A: 7043131
  - 10: 7043127
  - 11: 7003561
  - 12: 7043099
  - 13: 17051769
  - 14: 7019709
  - 15: 7043095
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  - 17: 7026339
  - 18: 17052358

**REPLACEMENT PACKAGE No.**

- 17052899

**OVERHAUL KIT**

- 7039296

**POWER CARBURETOR KIT**

- 17052889

**GASKET SET**

- 17052914

**CARBURETOR No.**

- Air Horn Assembly
- Screw—Air Horn (Long)
- Screw—Air Horn (Short)
- Bracket—Air Cleaner Stud
- Screw—Bracket Attaching
- Idle Vent Valve Kit
- Gasket—Air Horn
- Screw—Choke Valve
- Choke Valve
- Choke Rod
- Vac. Break Control—Sec.
- Screw—Cam Attaching
- Choke Shaft, Lever & Link
- Choke Lever & Link
- Screw—Choke Lever
- Screw—Vac. Break Bracket
- Vacuum Break Control Assembly—Pri.
- Hose—Vac. Break
- Cam—Fast Idle

GROUP 3.725 ROCHESTER CARBURETOR CHART 97
## 250 ENGINE

### 1976 ROCHESTER CARBURETOR MODEL MV

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**GROUP 3.725 ROCHESTER CARBURETOR CHART 98**
350 ENGINES WITH 2BC
1976 ROCHESTER CARBURETOR MODEL 2GC

PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER.

FLOAT BOWL PARTS

THROTTLE BODY PARTS

AIR HORN PARTS

CHOKE PARTS

PARTS IN ALL COLUMNS SAME—EXCEPT WHERE INDICATED

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APPLICATION

| Illus. No. | PARTS
|------------|----------------|
| 1          | AIR HORN PARTS
| 2          | Gasket—Air Horn
| 3          | Screw—Air Horn—Long
| 4          | Screw—Air Horn—Short
| 5          | Pump Lever—Inside
| 6          | Screw—Pump Lever
| 7          | Pump Shaft & Lever Assy
| 8          | Pump Assembly
| 9          | Air Horn Assembly
| 10         | Filter Nut—Fuel Inlet
| 11         | Gasket—Filter Nut
| 12         | Filter—Fuel Inlet
| 13         | Spring—Filter
| 14         | Power Piston Assy.
| 15         | Pin—Float Hinge
| 16         | Float Assembly
| 17         | Needle & Seat Assy.
| 18         | Idle Vent Valve Kit
| 19         | Cover—Vent Valve
| 20         | Gasket—Vent Valve
| 21         | Screw—Cover

GROUP 3.725 ROCHESTER CARBURETOR CHART 99
## Rochester Carburetor Model 2GC (Cont'd)

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### Float Bowl Parts

- 43: 17050241 - Spring—Pump Return
- 44: 70000286 - Guide—Pump Discharge
- 45: 7002118 - Spring—Pump Discharge
- 46: 7002117 - Ball—Pump Discharge
- 47: 17050240 - Ball—Pump Inlet Check
- 48: 7004557 - Strainer—Pump Inlet
- 49: 17053671 - Float Bowl Assembly
- 50: KIT ONLY - Gasket—Venturi Cluster
- 51: 17053667 - Venturi Cluster Assembly
- 52: 7045762 - Screw—Cluster—Outer
- 53: 7009077 - Screw—Cluster—Center
- 54: KIT ONLY - Gasket—Center Screw
- 55: 17050246 - Aux. Power Valve
- 56: 7002649 - Jet—Standard
- 57: 17053646 - Power Valve Assembly
- 58: KIT ONLY - Gasket—Power Valve
- 59: 7037286 - Screw—Control Attaching

### Throttle Body Parts

- 60: KIT ONLY - Gasket—Throttle Body
- 61: 7015105 - Screw—Throttle Body
- 62: 7041345 - Pump Rod Kit
- 63: 7029427 - Idle Stop Screw
- 64: 7029428 - Spring—Idle Stop Screw
- 65: 17052873 - Throttle Body Assembly
- 66: 7011479 - Spring—Idle Needle
- 67: 7018186 - Spring—Idle Needle
- 68: 7037286 - Screw—Control Attaching
- 69: 496675 - Flange Gasket

**Note:** Replace with 17051941 Choke Shaft, Lever & Link Kit.
400 AND 455 ENGINE
1976 ROCHESTER CARBURETOR MODEL M4MC

PARTS SHOWN ARE FOR IDENTIFICATION ONLY. CONSULT PARTS LIST FOR CORRECT PART NAME AND NUMBER.
## ROCHESTER CARBURETOR MODEL M4MC (Cont'd)

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## FLOAT BOWL PARTS

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## THROTTLE BODY PARTS

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